ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date:	07.10.01	Job No.:	ADR Ye	s/No:	Υ	ADR Date:	07.09.26	ECN#:	1019
Product No.:	D412-630	•	Created	∃By: 👂	C	Approved By:	$\Lambda \pi$	LOIT #.	1013
Product Name:	HELI-ACCESS-S	STEP	Checke	d By: 15		General Manage	er Approval:		

Distribution	Reqd	Resp	Received
Production Manager	Х	LL/JLM	1/4.
Production Engineering Coord	Х	EC/DD	L W
Director Quality Assurance	X	A	F) 60111109
Customer Order Processing	×	B6/5B	BH 09-11-02

Distribution	Reqd	Resp	
Customer Technical Support	Х	DStow	1007-11-09
Marketing	×	SW	8W 07. 11111119

Reason for Change: CUSTOMER RETURNED QTY. 8 DEFECTIVE GAS SPRINGS. MANUFACTURER RECOMMENDS INSTALLING SPRING SO BODY IS ALWAYS ABOVE SHAFT (THUS OIL LUBRICATING SEAL & SHAFT).

Documents Affected:

RELEASE D2807 REV. D

D3671 REV. A

DSI 9386 REV. A

IIN-D412-630 REV. L

ICA-D412-630 REV. 3

#	Engineering Actions	Reqd	Resp	Notes	Complete
	Required Documents/Drawings Under Review	Υ	KJ		07.09.27 +4
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		07.11.08
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		07.11.089
	Update Grey Project Binder	Y	KJ/DC		07.11.08
5	Move Electronic Files	Υ	KJ		07.11.08
6	Update Master Document List (MDL) (au). G	Υ	DC		07.10.30 DC
	Update Document Record (DR) Lev . 🦈	Υ	KJ		07.11.08
8	Create/Update Change Record Form	Υ	KJ	SEE ITEM 1 ON SHEET 2	07,11,08 187
	Create/Update PPP's	Υ	KJ		07,11,089
10	Update Controlled PDF Files	Υ	KJ		07.11.08 48
	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
	Update Accpac Database	Y	KJ	SEE ITEM 2 ON SHEET 2	07.11.08
	Update Access (ARC) Database	M	KJ		07.11.08 HSA
16	Update/Verify ARC	X	KJ		0711.08 18-
	Update Paperwork Kits in Production	Υ	KJ	ADD DSI 9386 TO KITS IN PRODUCTION	07.11.08
	Update Qpulse/Laminated Dwgs	N			
	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

# Production Actions	Reqd	Resp	Notes	Complete
22 Create/Update Coss IPP/BOM	Y	DD/EC	SEE ITEM 3 ON SHEET 2	1207/11/19
23 Update FAI Sheets	N			, ,
24 Create/Update CNC Programs	Ν			
25 Create/Update Tooling	N ·			
26 Red Tag Stock (Specify)	N			
27 Rework/Scrap Current Production and/or Stock	Υ	LL	SEE ITEM 4 ON SHEET 2	0711.22 Hours
28 Update Paperwork Kits in Stock	Υ	LL	ADD DSI 9386 TO KITS IN STOCK	07.11.12 H. Co-li
29 Create/Update MPP	N			4W035612
30				

#	Quality Assurance Actions	Reqd	Resp	Notes	Omplete
31	Notify Previous Customers	Υ	DStow	NOTIFY CUSTOMERS OF DSI 9386	1008.03.26
32	Notify Eurocopter France	Ν			, 00
33					

Description / Action:

RELEASE D2807 REV. D, D3671 REV. A, DSI 9386 REV. A, IIN-D412-630 REV. L, ICA-D412-630 REV. 3

ECN Verified & Complete:

Date: 08/03/27

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07.10.01 DC 6 M

ECN #1019 – ADDITIONAL NOTES

- 1. D412-630-011/-012/-013/-014 NOW @ CHG 006 D412-630-023/-024 NOW @ CHG 004 D412-630-033/-034 NOW @ CHG 003
- 2. CHG D2807 TO D2807-041; CREATE D3671-1
- 3. CREATE DSI 9386-011 KIT & D3671-1; UPDATE D2807
- 4. ADD D3671-1 PLACARD TO D2807 GAS SPRING IN STOCK

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

							11/2	
Date:	07.10.01	Job No.:	ADR Yes/No:	J Y	ADR Date:	07.09.28	ECN#:	1019
Product No.:	D412-630		Created By:	80	Approved By:	Λ	5 CN #.	1013
Product Name	HELI-ACCESS-STE	P	Checked By:	5	General Manag	jer Approval:		

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Х	LL/JLM /		Customer Technical Support	Х	DStow	
Production Engineering Coord	~x~	EC/DD		Marketing	X	52	
Director Quality Assurance							
Customer Order Processing	X	86/58					

Reason for Change: CUSTOMER RETURNED QTY. 8 DEFECTIVE GAS SPRINGS. MANUFACTURER RECOMMENDS INSTALLING SPRING SO BODY IS ALWAYS ABOVE SHAFT (THUS OIL LUBRICATING SEAL & SHAFT).

Documents Affected:

RELEASE D2807 REV. D

D3671 REV. A DSI 9386 REV. A IIN-D412-630 REV. L ICA-D412-630 REV. 3

REFERENCE ONLY

#	Engineering Actions	Read	Resp	Notes	Complete
	Required Documents/Drawings Under Review	Y	KJ		07.09.27 th
2	Update Blue/Pink/DSI Folder and Electronic Files	Υ	KJ		07110842
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Υ	KJ		07.01.0894
4	Update Grey Project Binder	Υ	KJ/DC		07.11.08+20
-	Move Electronic Files	Υ	KJ		07.11.08 44.
	Update Master Document List (MDL) டில். டு	Υ	DC		07.10.30 20
7	Update Document Record (DR) Lev. O	Υ	KJ		07.11.08
8	Create/Update Change Record Form	Υ	KJ	SEE ITEM 1 ON SHEET 2	07.11.08 18
9	Create/Update PPP's	Υ	KJ		07,11,08 94
10	Update Controlled PDF Files	Υ	KJ		07.11.08 48
11	Notify TC/FAA of Change	Ν			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	Ν			
14	Update Accpac Database	Υ	KJ	SEE ITEM 2 ON SHEET 2	07.11.08 14
15	Update Access (ARC) Database	A	KJ		07.11.08 MA
16	Update/Verify ARC	Å	4		07.11.08 187
	Update Paperwork Kits in Production	Υ	KJ		
18	Update Qpulse/Laminated Dwgs	Ν			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

# Production Actions	Reqd	Resp	Notes	Complete
22 Create/Update Coss IPP/BOM	Y	DD/EC	SEE ITEM 3 ON SHEET 2	
23 Update FAI Sheets	N			
24 Create/Update CNC Programs	N			
25 Create/Update Tooling	N			,
26 Red Tag Stock (Specify)	N			1 - 1 - 108
27 Rework/Scrap Current Production and/or Stock	Υ	LL	SEE ITEM 4 ON SHEET 2	4 0 FUZZ 35
28 Update Paperwork Kits in Stock	Υ	LL	ADD DSI 9386 TO KITS IN STOCK	U 02-11-12-35/017
29 Create/Update MPP	N			
30				

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Υ	DStow	NOTIFY CUSTOMERS OF DSI 9386	
32	Notify Eurocopter France	N			
33					

Descrip	ti	on	1	Ac	tic	on	:

RELEASE D2807 REV. D, D3671 REV. A, DSI 9386 REV. A, IIN-D412-630 REV. L, ICA-D412-630 REV. 3

	ECN Verified & Complete:	Date:
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Date:

Monday, 19/11/2007 8:52:06 AM

Linda Lacelle

'Where Used ' Report

•		Item Number:	D2807		Requi	red by Jobs		
Jop Numbe	er Seqn.#		S.O. No.		Alloc. Qty.	Qty. Used	Qty. Required	Due Date
Item:	D2807							
33998	5.0				10.00000	0.00000	10.00000	05/09/2007
33999	5.0				10.00000	0.00000	10.00000	05/09/2007
35255	24.0				4.00000	0.00000	4.00000	26/11/2007
35256	24.0				4.00000	0.00000	4.00000	26/11/2007
Total Reco	ords Retrieved	1:		4				

